

Service Procedure

CF8 Transport Wheels Tensioning Procedure

Your new transport wheels must be properly tensioned prior to use so they produce consistent results. Transport wheel tension should be rechecked monthly or if inconsistent forming occurs.

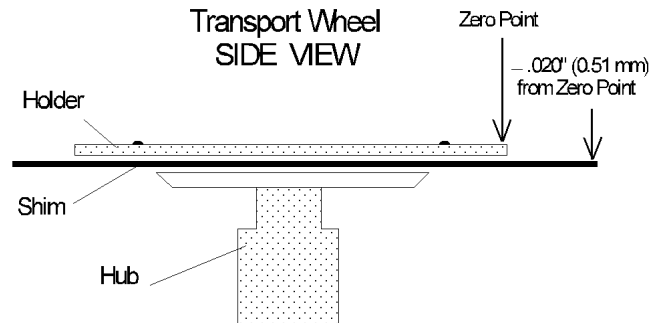
We recommend using a dial indicator during the following procedure.

To tension a CF-8 Transport Wheel:

1. With a transport wheel shim mounted on the hub, measure the difference between the outer edge of the transport wheel holder and the outer edge of any segment of the transport wheel shim.

The transport wheel holder should measure 0.51 mm (0.020") higher than the transport wheel shim.

2. Bend the transport wheel shim segment until stated measurement is achieved.



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PN 817-1-4_DOC
07/07/15